Chapter 4 HPLC METHOD DEVELOPMENT AND VALIDATION FOR DELSTRIGO COMBINATION

4.1 EXPERIMENTALS

4.1.1 Instruments Utilised

The Shimadzu-HPLC system LC-20-AT-system with LC-Solution and Peak chrom software with both PDA & UV detector. Stationary phase coloumn in reverse phase has been used C-18-Hypersil-BDS and Hypersil-ODS-250 x 4.6 mm, 5 micron size has been selected.

Systronics UV-visible spectrophotometer was used along with other Shimadzu UV 1800 spectrophotometer & Systronics UV for the wavelength maxima estimation. FTIR Spectrometer Shimadzu 8400 series has been utilised for identification of drugs standard samples. Melting point apparatus Labtronics was used for melting point determinations.

Wist Temperature Chamber was used for drying the drug samples and thermal degradation study. Ultra-sonicator Lab Branson ultrasonic's corporation was utilised. Digital pH meter labtronics was utilised. Veego VDA-8D Microprocessor Based Dissolution Test for dissolution testing. Photostability Test Chamber Sanwood SM-LHH-GSD-UV Series was utilised. Electronic analytical balance AUX-220 Shimadzu has been used. Borosil glass-wares volumetric flasks measuring cylinder pipettes of analytical were used. 0.22 and 0.45 µm nylon Millipore filters caps were used.

4.1.2 Materials and Reagents Utilised

The chemicals used working reference standard drugs Doravirine DOR, Lamivudine LAM, Tenofovir TEN drugs samples of solisom & upcare pharma has been utilised. Acetonitrile, Methanol, potassium dihydrogen ortho phosphate, orthophosphoric acid, used analytical HPLC Merck grade. H_2O_2 , HCl, NaOH analytical grade of Rankem used. Milli-Q pure water is utilized.

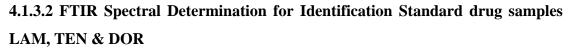
4.1.3 Identification of Standard Drug Samples

4.1.3.1 Melting Point Determination

The working standard drugs Lamivudine LAM, Tenofovir TEN & Doravirine DOR were identified by melting point determination. Melting point apparatus used was made of LabtronicsTM Melting Point Apparatus. The melting points observed for the standard drug samples are shown in the Table 1.1.

Drug	Observed Melting Range	Standard Melting Range
DOR	281-284 ⁰ C	284.8 ⁰ C
TEN	112-115 ⁰ C	113-115 ⁰ C
LAM	161-163 ⁰ C	160-162-170 ⁰ C

Table 1.1: Melting Points of LAM, TEN & DOR



The pure active pharmaceutical working standard drug substances LAM, TEN & DOR were scanned between 400-4000cm⁻¹ in FTIR Spectrometer Shimadzu 8400 series. The drug dry powder samples were made die pressed pellets with KBr and the FRIR spectra were determined shown in Fig 1.1 for LAM, Fig 1.2 for TEN & Fig 1.3 for DOR. The principal IR peaks recorded and observed for the drugs are shown in Table 1.2, 1.3 & 1.4 for LAM, TEN & DOR respectively.

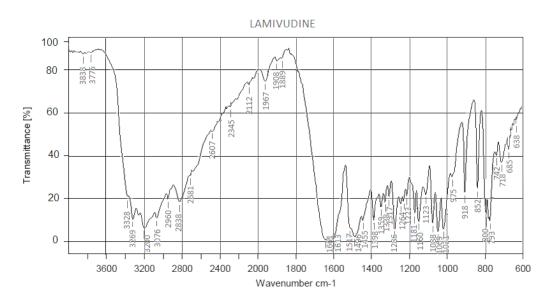
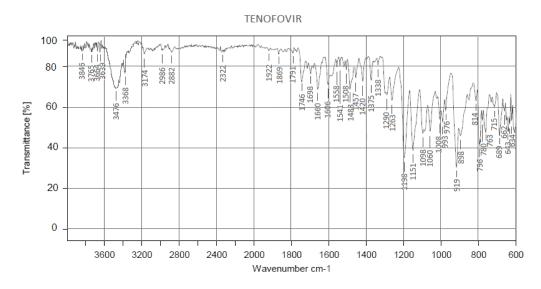
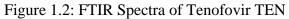


Figure 1.1: FTIR Spectra of Lamivudine LAM





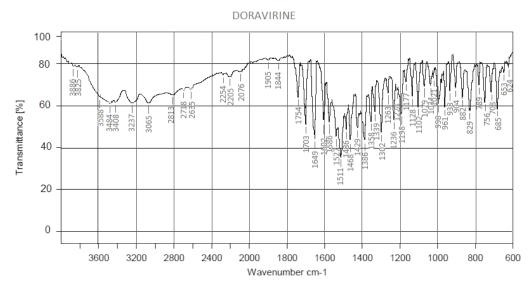


Figure 1.3: FTIR Spectra of Doravirine DOR

	LAMIVUDINE					
Energy (Cm ⁻¹)	Band Assignment	Peak Intensity	Energy (Cm ⁻¹)	Band Assignment	Peak Intensity	
1235-1268	C-N (S)	18.67 21.45	1342-1266	C-N Aromatic amine	19.69 17.34	
690-685	C-S	43.28	1085-1050	OH Primary	8.75 4.87	

1000-1302	C-O (ether)	5.43 4.78 18.86	2700-3200 3550-3200 3700-3584	O-H alcohol	12.65 5.49
1465-1300	C-H (S)	13.82 17.34	772-622	C-S-C cyclic	38.36 40.58
1650-1566	C=C Cyclic ene	4.64 3.82	1085-1150	C-O Cyclic ether	11.73 12.49
1500-1700	C=O	2.67	1690-1640	C=N imine	1.57
1200-1350	N-C (3 ⁰ Amine)	22.42 17.13	1230-1270	C-N (S)	18.72 22.04

Table 1.2: FTIR Interpretation of Lamivudine LAM

	TENOFOVIR					
Energy	Band Peak Energy		Band	Peak		
(Cm ⁻¹)	Assignment	Intensity	(Cm ⁻¹)	Assignment	Intensity	
1200-1100	C-O (S)	44.53 36.26 39.41	1320-1440 909-1000	P=O P-O	80.52 72.37 31.21 59.17 56.18	
1690-1640	C=N	77.54 68.56	1350-1250	N-C=N	81.46 63.34	
1210- 1163-1300	C-0	65.72 64.51	1250-1020	C-N Amine	56.71 47.23 63.46	
1100-1260	C=O	63.24 37.62	1200-1350	N-C (3 ⁰ Amine)	36.67 80.13	
3100- 2900-2840	C-H Alkyl groups	92.54 91.49	3500-3100	N-H (1 ⁰ Amine)	67.71 78.51 85.84	

Table 1.3: FTIR Interpretation of Tenofovir TEN

	DORAVIRINE					
Energy (Cm ⁻¹)	Band Assignment	Peak Intensity	Energy (Cm ⁻¹)	Band Assignment	Peak Intensity	
857 - 867	C-Cl (S)	58.32 62.76	1342-1236	C-CN Aromatic	48.64 52.48	
1183	C-O (S)	72.79	1275-1200	C-O Ether Aromatic	65.29 63.47	
1647-1600	C=C (Aromatic)	54.69	1680- 1640-1630	C=O Amide	43.59	
1749-1792	C-O (Ether)	62.17	2260-2222	C <u>=</u> N nitrile	74.18	
2350.21- 2360	N-H (S)	72.65	1690-1640	C=N imine	43.59 53.54	
1180.0- 1281	-CF ₃	57.48 65.36 68.19	3400- 3300-3200	N-H Sec amine	61.23 60.84	
2200-2000	-CN	74.18 78.67	1250-1020	C-N amine	70.24 79.57 62.37	

Table 1.4: FTIR Interpretation of Doravirine DOR

4.1.4 Preparation of Solutions

4.1.4.1 Preparation of standard solutions of Doravirine DOR, Lamivudine LAM and Tenofovir TEN

The standard stock soln. individual drugs prepared in 20:80 Methanol : Water solvent mixture. 30mg of LAM & 30mg of TEN were individually dissolved in solvent mixture and made upto 100ml with same solvent to give 300 μ g/ml standard stock solutions of LAM & TEN were prepared and for DOR, 10mg DOR was dissolved in solvent mixture and made upto 100ml to give 100 μ g/ml standard stock solution.

From the above stock solutions of individual drugs LAM, TEN & DOR each, 1ml from each was taken individually and diluted upto 10ml in individual volumetric flasks to give LAM 30 μ g/ml , TEN 30 μ g/ml , DOR 10 μ g/ml individual drug standard Final solutions.

4.1.4.2 Preparation of Sample Solutions

Sample solution from the tablet $Delstrigo^{TM}$ containing combination of LAM 300mg, TEN 300mg & DOR 100mg made. Accurately the avg. wt. of 10 tablets was done and crushed triturated, the tablet powder was taken weighing equivalent wt of LAM 300mg TEN 300mg & DOR 100mg was taken and dissolved in 50:50 Methanol : ACN 50ml solution in a volumetric flask and then sonicated, filtered and made upto 100ml to give stock solution A containing LAM 3000 µg/ml , TEN 3000 µg/ml & DOR 1000 µg/ml.

From this stock solution A, 1ml was taken aliquot and made upto 100ml in a volumetric flask to give final solution containing LAM 30 μ g/ml, TEN 30 μ g/ml & DOR 10 μ g/ml.

4.1.4.3 Preparation of Optimized Mobile Phase

The mobile phase made by taking 80:20 ratio, 0.05M Phosphate buffer : ACN of pH 3.5. The phosphate buffer was prepared by accurately weighing 6.8gm KH_2PO_4 (MW. 136) in 1000ml HPLC grade milli-Q system purified water. The pH adjusted by 1% OPA Ortho-phosphoric acid. After filtration it was sonicated and the 1% OPA was prepared by taking (1.176ml) of 85% w/v orthophosphoric acid (MW 98) in 100ml HPLC grade water.

4.1.5 Selection of Wavelength for Detection

The Final standard solns of LAM 30 μ g/ml, TEN 30 μ g/ml & DOR 10 μ g/ml scanned in 200 - 400 nm in UV-visible double beam spectrophotometer at a medium scanning speed. The overlain spectra shown in Fig. 1.4 of LAM 30 μ g/ml, TEN 30 μ g/ml & DOR 10 μ g/ml were taken in 20:80 Methanol : Water and the 269nm wavelength was selected for estimation in the detection during the HPLC analysis.



UV-VIS Spectrophotometer:

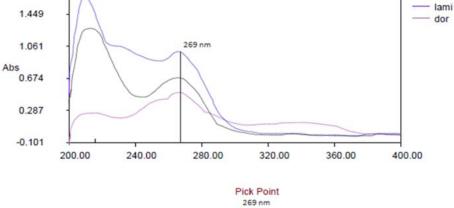


Figure 1.4: UV Spectra Overlay of LAM, TEN & DOR

4.1.6 Selection and Optimization of Mobile phase

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For the detection analysis of the LAM, TEN & DOR drugs in the combined form in the working standard solutions by the HPLC method had been carried out in reverse phase by using polar solvents in mobile phase. The various trials with different mobile phase's has been carried out for the detection and seperation of the drugs was carried out shown in Table 1.5

Sr No	Mobile Phase	рН	Ratio (v/v)	Rete	ntion T (min)	lime	REMARK
110			(111)	LAM	TEN	DOR	
1	H ₂ O:MeOH	-	20:80	5.4	5.2	-	Merged peak and No peak of DOR detected
2	H ₂ O:MeOH	-	40:60	6.29	7.33	-	Merged peak and No peak of DOR detected
3	H ₂ O:MeOH	-	80:20	7.49	8.45	-	Merged peak and No peak of DOR detected
4	ACN: H ₂ O	-	40:60	6.32	6.73	-	Merged peak, Tailing, No peak of DOR detected

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5	ACN: H ₂ O	-	80:20	8.08	8.89	-	Merged peak, Tailing, No peak of DOR detected
6	0.05 M - Phosphate - buffer : ACN	5	80:20	7.27	7.90	9.67	Not Good Resolution
7	0.05 M - Phosphate - buffer : ACN	5	70:30	6.89	7.49	9.16	Not Good Resolution, Peak tailing
8	0.05 M - Phosphate - buffer : ACN	4	80:20	6.19	7.08	8.79	Not Good Resolution
9	0.05 M Phosphate buffer :ACN [Selected Mobile phase]	3.5	80:20	5.77	6.78	8.39	Good Separation & Resolution

Table 1.5: Trials for Selection of Mobile Phase for LAM, TEN & DOR

4.1.7 Optimized Chromatographic Conditions

Optimized chromatographic conditions for developed HLPC analytical method are shown below-

Parameters	Conditions
Stationary Phase Coloumn	C18 Hypersil BDS 250 x 4.6mm,
	5 micron
Mobile phase	Phosphate buffer : ACN 80:20 pH- 3.5
Flow rate	1ml/minl
Injection volume	20ul
Temp	Ambient Lab Temperature
Detection Wavelength	269nm
Retention Times (min)	LAM-5.77, TEN-6.78, DOR-8.39

Table 1.6: Optimized Chromatographic Conditions for LAM, TEN & DOR

4.2 METHOD VALIDATION

4.2.1 Linearity (Calibration Curve)

The working standard and sample solutions of Lamivudine LAM & Tenofovir TEN were 7.5, 15, 22.5, 30, 37.5, 45ug/ml, prepared in the serial dilutions for both drugs individually, while 2.5, 5. 7.5, 10, 12.5, 15ug/ml of Doravirine DOR, for conc. range, linearity, validation parameters and same con. ranges were used for the stability forced degradation studies. The calibration curves has been generated by plotting graph of peak area vs conc. for the drugs, and the regression equations, correlation coefficient R^2 value and the, Limit of Detection (LOD) & Limit of Quantification (LOQ) had been calculated .

4.2.2 Specificity and Selectivity

The selectivity and specificity parameters are utilised in selective detection particular analyte which are in the matrix or along with other substances without any interventions. 30ug/ml of LAM & TEN and 10ug/ml of DOR were injected individually, and blank mobile phase as well as sample solutions from dosage form were compared to check the specificity & selectivity. Selectivity is a type of a qualitative determination of analytes, while the specificity is applied for both qualitative as well as quantitative estimations. The developed method must be selective and highly specific for the analyte for which the method is intended to use, even in presence of impurities or any other degraded products, additives, excipients, reagents or other substances.

4.2.3 Accuracy (Recovery Studies)

Accuracy is one of the important validation parameter which describes the trueness-exactness of the test results in accordance with the true values. The accuracy studies has been performed by doing the drug recovery studies of deliberately added working standard drugs from the sample, n=3 samples taken for each drug LAM, TEN, DOR at 50%, 100% & 150% had performed at each level to the pre-analysed samples. The amount of drug-substance added and amount of drug-substance recovered were calculated from the sample peak area and total peak area and the % Recovery had been calculated.

4.2.4 Precision

4.2.4.1 Repeatability (n=6)

The repeatability study has been performed by repeatedly n=6 sample standards injected 30ug/ml of LAM & TEN and 10ug/ml of DOR and the area response of drugs was obtained and the %RSD had been calculated

4.2.4.2 Intraday Precision (n=3)

The intraday precision was performed by using the 7.5, 30, 45 ug/ml of LAM & TEN, while 2.5, 10, 15 ug/ml for DOR was used, and the solutions were repeatedly injected analysed by HPLC three times on same day, obtained results calculated into the terms of %RSD.

4.2.4.3 Interday Precision (n=3)

The interday precision was performed by using the 7.5, 30, 45 ug/ml of LAM & TEN, while 2.5, 10, 15 ug/ml for DOR was used, and the solutions were repeatedly injected analysed by HPLC three times in different days obtained results calculated into the terms of %RSD.

4.2.5 LOD and LOQ

The LOD Limit of Detection has been obtained from 5 set of the calibration curves performed in the linearity-range studies, the LOD is calculated as LOD = 3.3 x SD/Slope

LOQ Limit of Quantitation has been obtained from the same 5 set of the calibration curves performed as per the linearity-range studies, the LOD is calculated as $LOD = 10 \times SD/slope$

4.3 APPLICATION OF DEVELOPED ANALYTICAL METHOD AS A ASSAY METHOD FOR MARKETED FORMULATION

The developed analytical HPLC method is applied in the estimation-analysis of LAM, TEN, DOR in the DelstrigoTM marketed tablet dosage form. Each tablet DelstrigoTM contains LAM 300mg TEN 300mg and DOR 100mg.

The tablets were weighed and avg. wt, of 10 tablets was calculated, and the powder weighed equivalent to LAM 300mg, TEN 300mg and DOR 100mg was taken and dissolved in sufficient quantity of 50:50 Methanol:ACN, sonicated & filtered, and the final volume was made upto 100ml to give stock solution A containing LAM 3000ug/ml, TEN 3000ug/ml and DOR 1000ug/ml. From this stock solution A 1ml

was diluted upto 100ml to give final solution containing LAM 30ug/ml, TEN 30ug/ml and DOR 10ug/ml, and were prepared n=3 samples, analysed by the developed HPLC method. The working standard drugs LAM 30ug/ml, TEN 30ug/ml and DOR 10ug/ml were prepared and analysed by HPLC and the % purity or % label claim was estimated by comparing the area & calculating from regression equation, for working standard drug and marketed formulation.

4.4 APPLICATION OF DEVELOPED METHOD IN DISSOLUTION STUDIES

The dissolution method has been developed & performed on the marketed formulation DelstrigoTM solid oral tablet dosage form, developed HPLC method has been utilised for qualitative, quantitative and % drug release, and % Cumulative drug release estimation.

4.4.1 Dissolution Medium

The dissolution medium was prepared by using 0.05M K₂HPO₄ phosphate buffer with 2% SLS Sodium lauryl sulphate pH adjusted to 6.8. [6.8gm KH₂PO₄ (MW 136) in 1000ml dist water with 20gm SLS (2%) And adjust pH 6.8 with 1% OPA, nearly the pH was found between range of 7-8.5, so it was adjusted to pH - 6.8 with with 1% OPA] [1 % OPA : (1.176ml) of orthophosphoric acid (85%w/v) (MW 98) in 100ml dist water]

4.4.2 Dissolution Instrument & Procedure

USP type-2 Paddle (Veego VDA-8D Dissolution Test Apparatus) was used.

Bath Volume- 900ml, Bath Temp-37⁰C±0.5, Paddle RPM-50.

Each tablet DelstrigoTM containing LAM 300mg TEN 300mg DOR 100mg was kept in dissolution medium n=6 and 5ml of the samples were withdrawn into solutions bath from the dissolution bath at sampling time intervals of 10, 20, 30, 40, 50 & 60mins, and bath volume was maintained 900ml with dissolution medium. [0.33mg/ml or 333.33ug/ml of LAM & TEN and 0.11mg/ml or 111.11ug/ml DOR at proposed 100% Release]. The 5ml withdrawn sample filtered through nylon 0.20u filter cap and was made upto 10ml with (50:50 ACN:Methanol) to give Stock Soln [166.66ug/ml of LAM & TEN and 55.55ug/ml DOR at 100% release]. From above stock soln, 3ml was taken and made upto 50ml with mobile phase, the Final dilution *Sample Soln-B* used in analysis by HPLC. [10ug/ml of LAM & TEN and 3.33ug/ml DOR at proposed 100% Release]

4.5 RESULTS & DISCUSSIONS

4.5.1 Method Development

The developed analytical HPLC method found to be reliable, accurate.,- precise for analysis and quality control testing for LAM, TEN and DOR in pure form, in marketed tablet dosage form's., as well to perform the dissolution drug release profile studies from the dosage forms. The method is advantageous as the low cost solvents are used, good resolution and seperation has been achieved, as well as the peak symmetry tailing factor are in greater acceptable limits. The isocratic mode adds the advantage of simplicity of the developed method. Method consists of the optimized mobile phase Phosphate buffer:ACN (80:20) pH - 3.5, flow rate 1ml / min , detection wavelength at 269nm. Excipients in the marketed formulation does not affect in the resolution, separations as well do not have any interfering peaks. The average retention times were found to be LAM-5.77, TEN-6.78 and DOR-8.39 minutes. The chromatogram of the drugs are shown below.

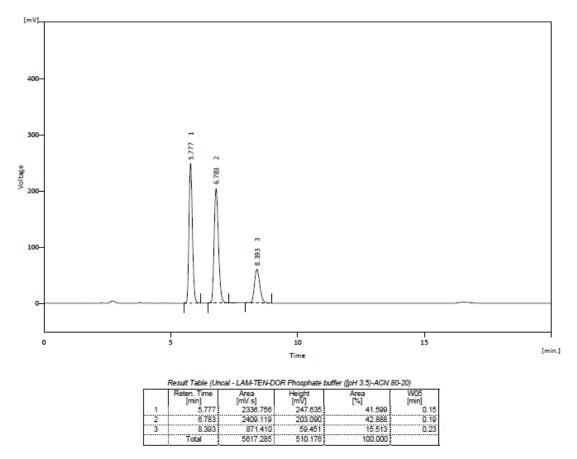


Figure 1.5: Chromatogram of Standard LAM, TEN & DOR

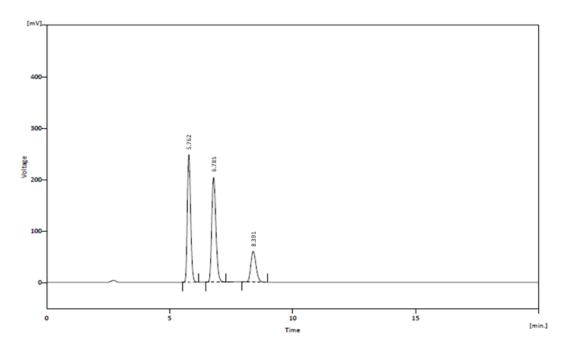


Figure 1.6: Chromatogram of Sample LAM, TEN & DOR

4.5.2 Method Validation

4.5.2.1 Specificity

Developed method is specific and selective as the no other peaks of, mobile phase or any excipients impurities were interfering or overlapping in the chromatograms. The method effectively analyses the drugs in pure form as well as in the marketed formulations with accuracy, and has reproducible results for individual drugs as well as for the combined formulation analysis.

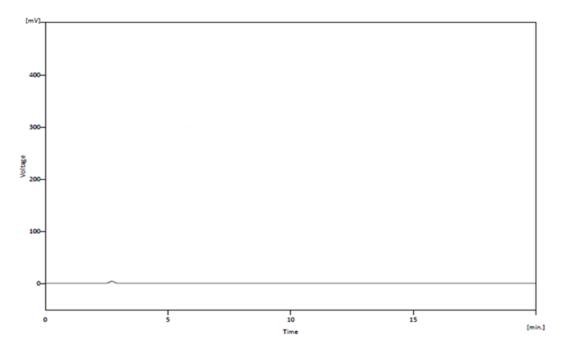


Figure 1.7: Blank Chromatogram

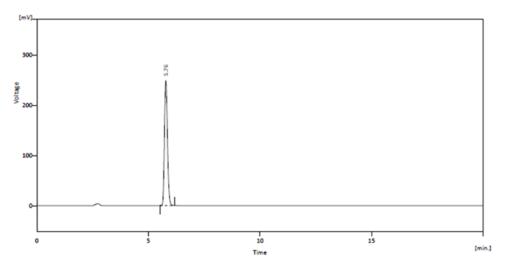


Figure 1.8: Chromatogram of LAM

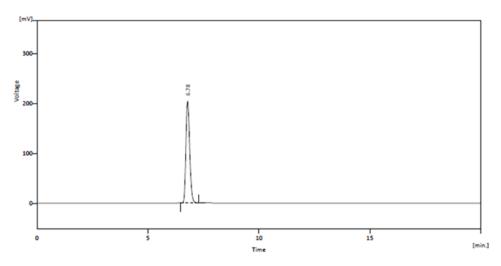


Figure 1.9: Chromatogram of TEN

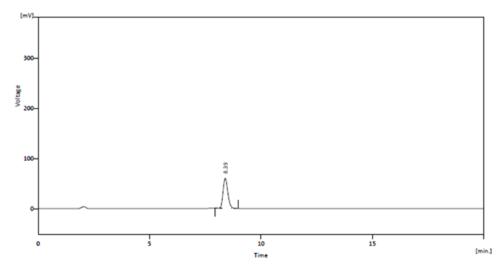


Figure 1.10: Chromatogram of DOR

4.5.2.2 Linearity and Range (n = 5)

Drugs LAM, TEN and DOR Linearity has been followed in a particular concentration ranges of 7.5-45ug/ml for LAM, TEN both drugs, and 2.5 - 15ug/ml for DOR. The linearity showing overlain chromatogram had been generated and the calibration curve been plotted of peak area vs conc. and straight line eqn. and correlation coefficient had been calculated.

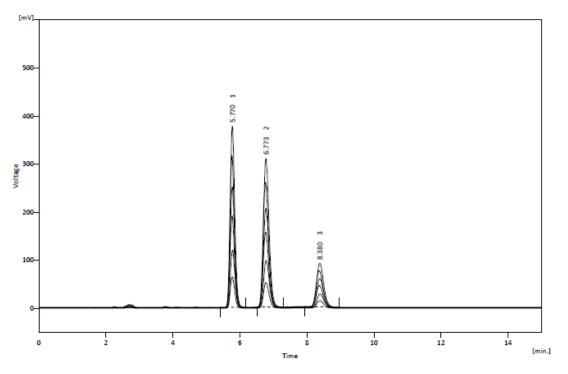


Figure 1.11: Overlain Chromatogram of Linearity for LAM, TEN & DOR

(x) Conc. µg/ml	(y) Area
7.5	628.03
15	1169.14
22.5	1858.71
30	2437.74
37.5	3051.53
45	3656.61
STD ERROR	30.57
Slope	81.40
LOD	1.23
LOQ	3.75

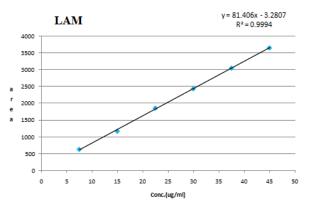
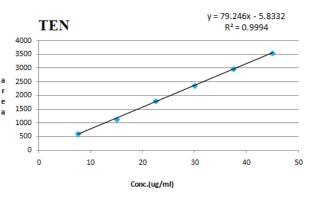
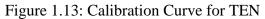


Figure 1.12: Calibration Curve for LAM

Table 1.7: Linearity data of LAM

(x) Conc. µg/ml	(y) Area		
7.5	609.38		
15	1135.28		
22.5	1805.05		
30	2367.36		
37.5	2976.69		
45	3552.51		
STD ERROR	30.28		
Slope	79.24		
LOD	1.26		
LOQ	3.82		
Table 1.8: Linearity data of TEN			





y = 87.405x + 8.0911 DOR R² = 0.9991 1400 1200 1000 area 800 600 400 200 0 0 2 ۵ 6 8 10 12 14 16 Conc.(ug/ml)

Figure 1.14: Calibration Curve for DOR

(x) Conc. µg/ml	(y) Area
2.5	239.24
5	423.38
7.5	673.10
10	882.74
12.5	1094.70
15	1324.11
STD ERROR	13.98
Slope	87.40
LOD	0.52
LOQ	1.59

Table 1.9: Linearity data of DOR

4.5.2.3 Accuracy (Recovery Studies) (n = 3)

The accuracy has been done by performing the recovery studies of the working standard drug from the pre-analysed sample of the drugs LAM, TEN and DOR. The recovered drug from the samples has been calculated as % Recovery is been reported in the table below.

	Amt of Sample	% Amt of Std	Spiked Std Drug	Spiked Amt	% Recovery	% Mean Recovery
Drug	Taken	Added	Amount	Recovered		
	(µg)		(µg)	Mean (µg)		
	15	50	7.5	7.47	99.60	
LAM	15	100	15	14.88	99.24	99.33
	15	150	22.5	22.31	99.15	
	15	50	7.5	7.45	99.33	
TEN	15	100	15	14.92	99.46	99.68
	15	150	22.5	22.55	100.25	
	5	50	2.5	2.47	98.80	
DOR	5	100	5	4.91	98.21	98.95
	5	150	7.5	7.49	99.86	

Table 1.10: Accuracy Study of LAM, TEN & DOR (n = 3)

4.5.2.4 Precision

4.5.2.4.1 Repeatability (n = 6)

The repeatability study of LAM, TEN & DOR have been performed by multiple injections of the samples of the drugs (n = 6). The repeatability data for the LAM, TEN & DOR is shown in the table below.

Conc. of		Conc. of		Conc. of		
LAM	Area	TEN	Area	DOR	Area	
(µg/ml)		(µg/ml)		(µg/ml)		
	2403.78		2334.41		870.48	
	2419.42	30	2350.63	. 10	873.02	
30	2401.05		2331.85		869.48	
50	2415.36		2344.54		871.22	
	2411.25		2339.33		879.12	
	2402.66		2348.14		879.03	
Mean	2408.92	Mean	2341.48	Mean	873.72	
SD	7.54	SD	7.54	SD	4.30	
% RSD	0.31	% RSD	0.32	% RSD	0.49	

Table 1.11: Repeatability Study of LAM, TEN & DOR (n = 6)

4.5.2.4.2 Intraday Precision (n = 3)

The Intraday precision for the LAM, TEN & DOR has been performed by taking multiple injections (n = 3) in a same day at different 25, 100, 150 % Levels. The data for the intraday precision is shown in table below.

LAM			TEN			DOR		
Conc. (µg/ml)	Mean area ± SD	% RSD	Conc. (µg/ml)	Mean area ± SD	% RSD	Conc. (µg/ml)	Mean area ± SD	% RSD
7.5	620.5 ± 8.8	1.43	7.5	604.3 ± 6.8	1.12	2.5	235.8 ± 4.1	1.74
30	2408.0 ± 9.9	0.41	30	2338.9 ± 10.1	0.43	10	870.9 ± 1.8	0.20
45	3660.3 ± 38.3	1.0	45	3552.1 ± 43.0	1.2	15	1324.3 ± 15.5	1.17

Table 1.12: Intraday Precision of LAM, TEN & DOR (n = 3)

4.5.2.4.3 Interday Precision (n = 3)

The Interday precision for the LAM, TEN & DOR has been performed by taking multiple injections (n = 3) in different day at different 25, 100, 150 % Levels. The data for the intraday precision is shown in table below.

LAM			TEN			DOR		
Conc. (µg/ml)	Mean area ± SD	% RSD	Conc. (µg/ml)	Mean area ± SD	% RSD	Conc. (µg/ml)	Mean area ± SD	% RSD
7.5	623.5 ± 8.0	1.29	7.5	607.3 ± 6.4	1.05	2.5	237.3 ± 3.3	1.39
30	2382.1 ± 17.3	0.72	30	2312.4 ± 17.9	0.77	10	861.6 ± 7.5	0.87
45	3595.9 ± 39.7	1.1	45	3497.1 ± 36.7	1.04	15	1302.9 ± 13.9	1.07

Table 1.13: Interday Precision of LAM, TEN & DOR (n = 3)

4.5.2.5 LOD and LOQ

It has been calculated from the n=5 samples from the calibration curve slope and standard deviation. The LOD value are found to be 1.23, 1.26, and 0.52 ug respectively for LAM, TEN and DOR, and the LOQ values are found to be 3.75, 3.82 and 1.59 ug respectively for LAM, TEN and DOR.

4.5.3 Application of the Developed Analytical Method to Formulation

The proposed analytical method been tested in assay analysis % Assay of the Label claim on the DelstrigoTM tablet dosage form containing LAM 300mg, TEN 300mg & DOR 100mg. Analytical method successfully applied to the estimation of drugs in marketed product by comparing with the standard and the sample formulation. The assay result are shown in the table below.

	Serial no	Label claim (mg)	Result (mg)	% Label Claim	Avg % Assay	SD	% RSD
	110	(mg)	(mg)	Claim	позау	50	70 KSD
	1	300	276.35	92.12			
TEN	2	300	275.08	91.69	92.41	0.90	0.97
	3	300	280.25	93.42			
	1	300	293.32	97.77		0.51	0.52
LAM	2	300	291.30	97.10	97.66		
	3	300	294.28	98.09			
DOR	1	100	97.66	97.66		97.82 0.70	0.72
	2	100	98.58	98.58	97.82		
	3	100	97.21	97.21			

Table 1.14: Assay of Formulation DelstrigoTM (n = 3)

4.5.4 Dissolution Studies

The dissolution profile method is developed of these drugs been performed from the tablet dosage form n=6 and it shows % Drug release and % Cumulative drug release Dissolution. The analytical developed method is applied successfully in the dissolution profile studies. The results of dissolution studies are shown below.

Time Min	Area of Sample	Drug Release Conc. ug/ml	Drug Release in mg as per Label claim	% DR Drug Release	% CDR Cumulative Drug Release				
LAM									
			Label Claim LAM 300mg						
10	426.72	5.20	156.05	52.01	52.00				
20	627.13	7.66	229.92	76.64	76.92				
30	714.29	8.73	262.04	87.34	87.764				
40	807.41	9.87	296.36	98.78	99.26				
50	816.53	9.99	299.72	99.90	100.44				
60	821.67	10.05	301.61	100.53	101.08				
	TEN								
			Label Claim TEN 300mg						
10	297.48	3.68	110.41	36.80	36.79				
20	412.63	5.13	154.01	51.33	51.50				
30	685.27	8.574	257.23	85.74	85.98				
40	786.54	9.85	295.57	98.52	98.97				
50	798.36	10.00	300.04	100.01	100.54				
60	803.49	10.06	301.99	100.66	101.15				
			DOR						
			Label Claim DOR 100mg						
10	239.24	1.14	34.25	34.25	34.22				
20	423.38	1.99	59.85	59.85	60.03				
30	673.10	2.78	83.62	83.62	83.94				
40	882.74	3.26	98.09	98.09	98.53				
50	1094.70	3.32	99.70	99.70	100.23				
60	1324.11	3.36	100.86	100.86	101.38				

Table 1.15: Dissolution Study of Formulation DelstrigoTM

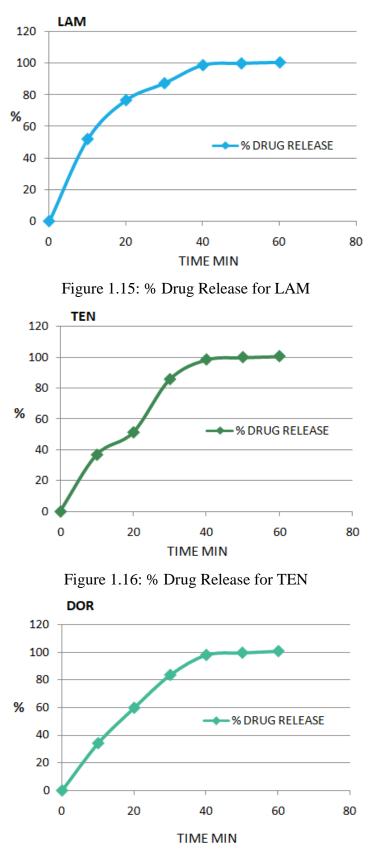


Figure 1.17: % Drug Release for DOR

Sr	Parameters		Results	
No	rarameters	LAM	TEN	DOR
1	System Suitability:			
	Theoretical plates-	4651	6394	7203
	Tailing Factor-	1.07	1.23	1.16
	Retention time min-	5.77	6.78	8.39
2	Precision (%RSD)	0.31	0.32	0.49
3	Linearity (R ²)	0.9994	0.9994	0.9991
4	Accuracy (% Recovery)	99.33	99.68	98.95
5	LOD (ug/ml)	1.23	1.26	0.52
6	LOQ (ug/ml)	3.75	3.82	1.59
7	% Assay	92.41	97.66	97.82
8	Dissolution % Drug Release at 40min	99.26	98.97	98.53

4.5.5 Summary of Results

4.6 CONCLUSIONS

The Analytical HPLC method for LAM, TEN & DOR combinational drugs has been successfully developed and validated. The analytical method is optimized inntesting, analysis of these selected drugs in individual as well in the combined forms and all validation parameters., are performed in the acceptance criteria as per ICH regulatory guideline. Method that has been developed., is been, optimized to analyse minimum conc. of drugs in-pure form and, in testing-analysing marketed formulation. Dissolution method for these combinational drugs have been developed for solid dosage form. The HPLC analytical method is applied in the estimation for dissolution profile studies of the combined tablet marketed dosage form. Accurate precise method developed., can be used for analysis of LAM, TEN & DOR combination as well as individual in as Assay method and dissolution testing procedures in academics, research, analytical laboratories and pharmaceutical industries.