



Received on 29 November, 2015; received in revised form, 13 January, 2016; accepted, 07 February, 2016; published 01 May, 2016

AN IMPROVED ASSAY METHOD FOR THE ESTIMATION OF TICAGRELOR HYDROCHLORIDE BY REVERSE PHASE LIQUID CHROMATOGRAPHY

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Key words:

Ticagrelor HCl;
Antiplatelet agent;
HPLC; Validation

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ABSTRACT: The current investigation was carried out to develop and validate a fairly simple, accurate, precise, reproducible and robust RP-HPLC method for the estimation of Ticagrelor Hydrochloride. The separation was achieved using Agilent Infinity 1220, Infinity Fast-LC (Pressure limit up to 600 bars) with auto sampler and PDA detector. The Chromatographic analysis was performed on ZORBAX Eclipse Plus 300SB C18 (250 x 4.6mm, 5.0 micron, PN 880995-902) column. Mobile phase consist of (A) Acetonitrile: (B) 20mM Potassium dihydrogen ortho phosphate buffer (40:60 v/v) at a flow rate of 1.0 ml/min. The method showed linear in the mentioned concentrations having line equation $y = 22.848x + 1.3214$ with correlation coefficient R^2 of 0.9995. The recovery values for Ticagrelor ranged from 99.63% to 100.34%. The % RSD was 0.49% and 0.54%, respectively for intraday and interday precision. The limit of detection and limit of quantification were 0.05 μ g/mL and 0.20 μ g/mL respectively. Newly developed method was statistically validated for accuracy, precision, linearity and solution stability; hence it is directly applicable for the estimation of Ticagrelor up to trace level in routine analysis.

INTRODUCTION: Ticagrelor Hydrochloride is orally active, reversibly binding P2Y₁₂ antagonist inhibiting platelet aggregation via P2Y₁₂ ADP-receptor¹. Chemically, it is (1S,2S,3R,5S)-3-[7-[[[(1R,2S)-2-(3,4-difluorophenyl)cyclopropyl]amino]-5-(propylthio)-3H-[1,2,3]-triazolo[4,5-d]pyrimidin-3-yl]-5-(2-hydroxyethoxycyclopentane-1,2-diol)². Literature review reveals that Ticagrelor lowers the risk of thrombotic cardiovascular events in patients suffering from acute coronary syndrome³.

Ticagrelor and its major metabolite reversibly interact with the P2Y₁₂ ADP-receptor to slow down platelet aggregation and thrombus formation in atherosclerotic disease⁴⁻⁸. The wide-ranging methodical literature review for Ticagrelor Hydrochloride revealed very few methods based on varied techniques, viz, UV-spectroscopic⁹, LC-MS^{10, 11} and HPLC^{12, 13}; for the estimation of Ticagrelor either in pharmaceutical formulation or in biological fluid. HPLC is often the first choice of analyst compared to UV-Viz, HPTLC or Mass as Liquid chromatographic method has many advantages over spectroscopic and spectrophotometry method for quantization.

Till date, none of the reported analytical procedure describes development and validation of HPLC method for estimation of Ticagrelor HCl; with wide

<p>QUICK RESPONSE CODE</p> 	<p>DOI: 10.13040/IJPSR.0975-8232.7(5).2009-14</p> <hr/> <p>Article can be accessed online on: www.ijpsr.com</p> <hr/> <p>DOI link: http://dx.doi.org/10.13040/IJPSR.0975-8232.7(5).2009-14</p>
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experimental data like of column selection with particular mobile phase and mobile phase selectivity with same column (See **Table 1**). The authors have tried to point out the comparison of published method with developed method (See **Table 2**).

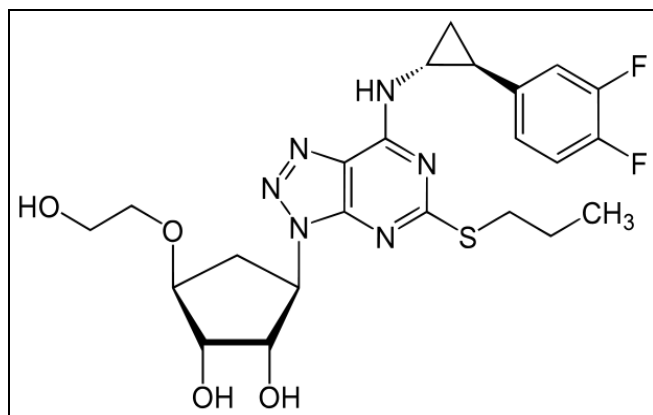


FIG. 1: STRUCTURE OF TICAGRELOR HCL

The purpose of this work was to develop a easy and trouble-free HPLC method for estimation of Ticagrelor HCl with mandatory levels of accuracy and reliability and to validate the method in accordance with ICH guidelines^{14, 15} and the guidelines of USP 30¹⁶.

MATERIALS AND METHODS:

The required quantity of API sample (label claim 99.8% pure) was provided by ANLON CRO, Rajkot (Gujarat) India. Analytical grade methanol, acetonitrile and orthophosphoric acid were procured from Merck India Limited (Mumbai, India). The 0.45 micron PTFE membrane disc filters were obtained from Pall Corporation (Mumbai, India). High purity deionised water was obtain from Millipore, Milli-Q water purification system (Milford, MA, USA).

Instrumentation:

The chromatographic method development and validation was performed using Agilent Infinity 1220, Infinity Fast-LC (Pressure limit up to 600 bars) with auto sampler and PDA detector. Data acquisition and data processing was evaluated with Open Lab Chem. Station.

Chromatographic Condition:

Chromatographic analysis was performed on ZORBAX Eclipse Plus 300SB C18 (250×4.6mm,

5.0 micron, PN 880995-902) column. Mobile phase consist of (A) Acetonitrile: (B) 20mM Potassium dihydrogen ortho phosphate buffer (40:60 v/v) at a flow rate of 1.0 ml/min. The mobile phase was filtered through 0.45 micron PTFE disc filter before use. The eluent was monitored using PDA detector at a wavelength 225 nm. The column was maintained at ambient temperature and injection volume of 5 µl was used.

Preparation of Stock and Standard Solutions:

Stock solution (500 µg/ml) of Ticagrelor sample was prepared by transferring 50 mg, accurately weigh, into a 100 ml volumetric flask and adding 20 ml methanol. The solution was sonicated for 2-3 minutes to dissolve Ticagrelor and the solution was then diluted to volume with the same solvent.

Preparation of Test Solutions:

To prepare test solution (100 µg/ml), pipette out 2.0 ml of stock solution (500 µg/ml) into 10 ml volumetric flask and dilute up to the mark with methanol.

Method Validation:

Linearity:

To test the linearity a series of solutions ranging from 40 to 160 µg/ml of Ticagrelor were prepared, which corresponded to 40, 60, 80, 100, 120, 140 and 160%, respectively, of the test solution concentration. Each solution was measured in duplicate. Linearity was evaluated by linear-regression analysis.

Precision:

Standard solution was analyzed five times for the evolution of system precision. Method precision was evaluated by assaying six sets of test samples prepared for assay determination (intraday precision). Intermediate precision was evaluated by performing the same procedures on a different day (interday precision), and by another person under the same experimental conditions.

Accuracy:

The accuracy of the method was evaluated at three concentration levels, 50, 100 and 150 % of the target test concentration. Three sets were prepared for each concentration and injected in duplicate.

Robustness:

The robustness of the method was checked by applying slight but deliberate modification in analytical condition like: change in the flow rate (± 0.1 ml/min), mobile phase composition [acetonitrile-buffer (38:62 and 42:58), v/v] and using different batch of same column before assaying test preparation.

Solution Stability:

Solution stability of the drug was investigated by keeping test preparation at 5°C and at ambient temperature without protection of light and tested after 12, 24, 36 and 48 hrs. The responses for the aged solution were evaluated by comparison with freshly prepared solutions.

System Suitability:

The system suitability test was performed before each stage of validation by applying five replicates of standard preparation. For each replicates; asymmetry, number of theoretical plates and %RSD of peak area were determined.

RESULTS AND DISCUSSION: Herein we have developed and validated a fairly simple, easy to operate and reliable analytical protocol for determination of assay of Ticagrelor Hydrochloride through reverse phase High Performance Liquid Chromatography (RP-HPLC). All variable parameters were selected on basis of our past experiences in the field¹⁷⁻¹⁹ and were optimized to yield the best possible results. The reported analytical parameters were selected after evaluating different conditions which may affect results of HPLC analysis, viz. column, ratio of aqueous and organic components of mobile phase, detection wavelength, diluents, concentration of analytes, etc.

The ZORBAX Eclipse Plus 300SB C18 (250×4.6mm, 5.0 micron) column was selected owing its advantages of high resolution and reproducibility with relatively low-back pressure and tailing. For the selection mobile phase, initial trials were performed using mobile phases of different composition containing water adjusted to acidic pH (1.8 - 4.0) through the addition of o-phosphoric acid and methanol, 0.1% o-phosphoric acid with methanol, 0.1% formic acid in combination with methanol, etc. However all these

trials resulted in poor peak shapes. Ultimately methanol was replaced by acetonitrile and applied in combination with 20mM potassium dihydrogen ortho phosphate buffer; that offered improved acceptable peak shape. After selection, the proportion of mobile phase components was optimized to reduce retention times and fine tune the peak shape.

To decide the detection wavelength, scanning of standard solution over the range of 190-350 nm was performed on the PDA detector. Detection wavelength of 225 nm was selected, as scans on 225nm provides results with good response and linearity. This newly developed method was validated as per ICH¹⁴⁻¹⁵ and USP 30¹⁶ guidelines. This furnishes evidence that the method is appropriate for its intended use.

To determine linearity a calibration graph was obtained by plotting Ticagrelor Hydrochloride concentration against peak area. Linearity was good in the concentration range 40-160 µg/ml. The regression equation was $y = 22.848x + 1.3214$ where x is the concentration in µg/ml and y is the peak area in absorbance units; the correlation coefficient was 0.9995.

The mean values of method precision were 99.3% (RSD 0.28%) for assay on the same day (intraday) and 100.6% (RSD 0.60%) for assay on different days (interday). Intermediate precision was established by determining the overall (intraday and interday) method precision for assay determination. For intermediate precision, overall assay value (n=12) was 101.2% (RSD 0.40%).

The accuracy of the method was evaluated at three concentration levels, 50, 100 and 150 % of the target test concentration. Known amounts of Ticagrelor Hydrochloride (50, 100, and 150µg/ml) were added to sample preparation and the amount of Ticagrelor Hydrochloride recovered, was calculated. The mean recovery of the drug was between 99.63 and 100.34%, which is acceptable (**Table 3**).

The robustness of the method was checked by applying slight but deliberate modification in analytical condition before assaying test solutions.

For each condition the standard and test solution were prepared separately. The result wasn't affected after modification in analytical conditions and was in accordance with the true value. System suitability data were also found to be acceptable during variation of the analytical conditions (**Table 4**). The analytical method therefore remained unaffected and successfully passes the robustness test.

The stored standard and test preparations were found to be stable for up to 48 hrs in both conditions of solution stability study (**Table 5**). The system suitability test was performed before each step of validation by measuring of general characteristics like symmetry, theoretical plates and % RSD of peak area for standard solution. The data obtained were satisfactory and in accordance with in-house limits (**Table 6**).

TABLE 1: COLUMN SELECTIVITY

SN	Column	Mobile Phase	% RSD of 5 Replicates	Retention Time
1	Column - 1	ACN:20mM phosphate buffer	0.22%	5.94
2	Column - 2	(40:60 v/v)	0.34%	3.80
3	Column - 3		0.29%	3.89
4	Column - 4		0.48%	4.85

Column – 1: ZORBAX Eclipse plus 300 SB C18 (250×4.6 mm, 5.0 micron, PN 880995-902)

Column – 2: ZORBAX Eclipse RR C18 (100×4.6 mm, 3.5 micron, PN 959961-902)

Column – 3: ZORBAX Eclipse XDB C18 (100×3.0 mm, 5.0 micron, PN 880995-902)

Column – 4: WATERS X Bridge Phenyl C18 (150×4.6mm, 3.5 micron, PN 186003335)

TABLE 2: COMPARISON OF PUBLISHED METHODS WITH DEVELOPED METHOD

Parameters	L. Kalyani et al. ¹²	C. Gobetti et al. ¹³	Present method
Column	BDS C ₁₈ (100 x 4.6 mm, 5µm)	Phemomenex C ₁₈ (250 x 4.6 mm, 5µm),	ZORBAX Eclipse Plus 300SB C ₁₈ (250 x 4.6 mm, 5.0µm)
Mobile phase	Acetonitrile : 20mM Potassium dihydrogen phosphate buffer (30:70 v/v) pH 7.0	Acetonitrile: water with 0.5% triethylamine (57:43 v/v) pH 7.0	Acetonitrile : 20mM Potassium dihydrogen ortho phosphate buffer (40:60 v/v) pH 5.0
Flow rate	1.0 ml/min	0.7 ml/min	1.0 ml/min
Detector	UV	PDA	PDA
Wave length	254 nm	254	225 nm
Linear range	22.5-135 (µg/ml)	45.0 to 105.0 µg/ml,	40-160 (µg/ml)
R ²	0.999	0.9990	0.9995
LOD	0.092	No Data Found	0.045 (µg/ml)
LOQ	0.281	No Data Found	0.200 (µg/ml)
Solution Stability	24 hr at RT	No Data Found	12,24,36,48 hr at RT & 5° C

TABLE 3: ACCURACY STUDY DATA

Level %	Set No	Amount of drug added (µg/ml)	Amount of drug found (µg/ml)	Recovery (%)	Mean Recovery (%)
50	1	50.59	51.22	101.24	100.34
	2	50.05	49.75	99.40	
	3	50.20	50.40	100.39	
100	1	100.73	100.09	99.36	99.63
	2	100.68	100.48	99.80	
	3	100.40	100.15	99.75	
150	1	150.72	150.33	99.74	100.00
	2	150.84	150.95	100.07	
	3	149.78	150.10	100.21	

TABLE 4: ROBUSTNESS STUDY DATA

Conditions	Assay (%)	RT (min)	System suitability data	
			Theoretical plates	Asymmetry
0.9 ml/min Flow	100.71	6.42	7944	1.12
1.1 ml/min Flow	99.87	5.51	8760	1.07
Acetonitrile : Buffer (38:62, v/v)	99.70	6.14	8633	1.18
Acetonitrile : Buffer (42:58, v/v)	100.16	5.78	8452	1.08
Column change (PN :)	99.65	5.94	7818	1.11

TABLE 5: SOLUTION STABILITY STUDY DATA

Time intervals, H	Difference between assays for standard solution (%)		Difference between assays for test solution (%)	
	At 5°	At room temperature	At 5°	At room temperature
12	0.96	1.14	0.15	0.25
24	1.12	1.34	0.24	0.31
36	1.32	1.53	1.49	1.52
48	1.56	2.05	1.86	2.17

TABLE 6: SYSTEM SUITABILITY DATA

System suitability data In-House limit	RSD ^a (%) NMT ^b 2.0	Theoretical plates NLT ^c 8000	Asymmetry NMT ^b 2.0
Linearity	0.16	8590	1.02
Method Precision	0.23	8672	0.98
Intermediate Precision	0.39	8666	1.01
Accuracy	0.35	8524	1.00
Robustness	0.46	8212	1.02
Solution stability	0.24	8431	0.99

^aRelative standard deviation, ^bnot more than, ^cnot less than

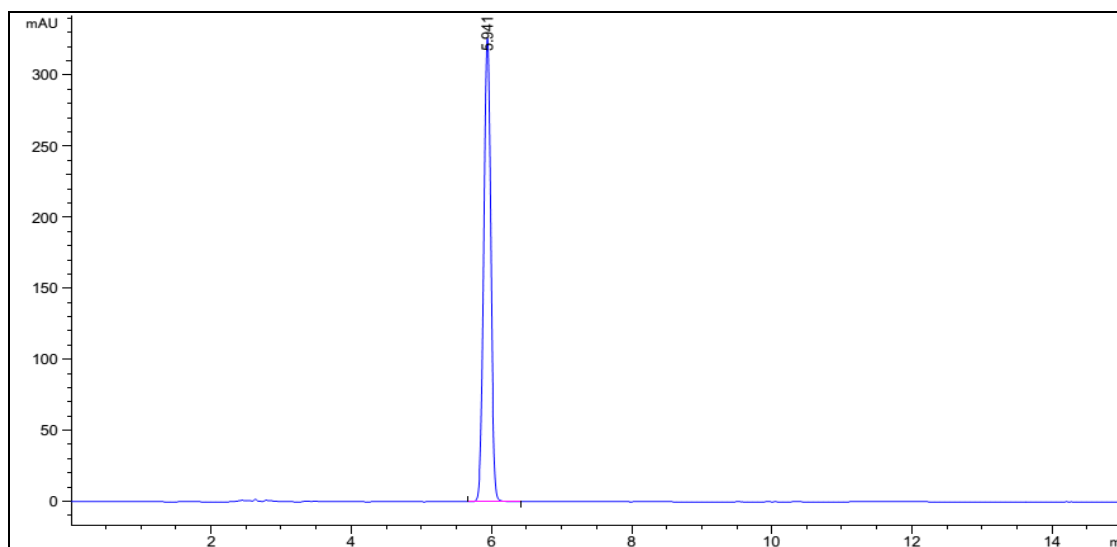


FIG. 2: TICAGRELOR HCL STANDARD PREPARATION

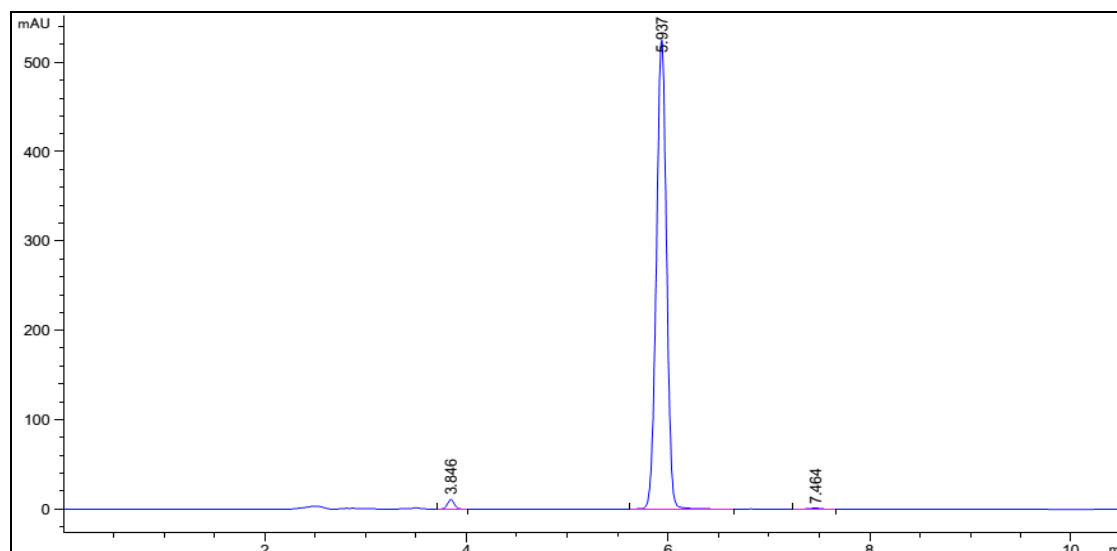


FIG. 3: TICAGRELOR HCL SAMPLE PREPARATION

CONCLUSION: Here the intensive approach describes about development and validation of an isocratic RP-HPLC method that can be used for assay as well as purity of Ticagrelor Hydrochloride. The method was successfully developed and validated for its anticipated purpose. The method was shown to specific, linear, precise, accurate, and robust.

ACKNOWLEDGEMENTS: The authors are thankful to the ANLON CRO, Rajkot (India) for providing required APIs and acknowledge the financial support from UGC, New Delhi; under Innovative PG Program Scheme.

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How to cite this article:

Ambasana MA, Kapuriya NP, Mangtani KM and Ladva KD: An Improved Assay Method for the Estimation of Ticagrelor Hydrochloride by Reverse Phase Liquid Chromatography. *Int J Pharm Sci Res* 2016; 7(5): 2009-14. doi: 10.13040/IJPSR.0975-8232.7(5).2009-14.

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